

ALCOHOL PACKAGING, PAST AND PREDICTED (millions of units)



>> BEER

Material	1997	2002	2007	2012 (est.)	2019 (est.)
Metal	32,000	30,300	28,930	28,500	27,800
Glass	19,200	21,600	22,000	21,800	21,500
Plastic	---	500	350	600	800
TOTAL	51,200	52,400	51,280	50,900	50,100

>> WINE

Material	1997	2002	2007	2012 (est.)	2019 (est.)
Glass	2,030	2,100	2,250	2,490	2,750
Paperboard	45	65	115	165	230
Plastic	---	5	25	100	150
Metal	---	---	20	35	50
TOTAL	2,075	2,170	2,410	2,790	3,180



>> DISTILLED SPIRITS

Material	1997	2002	2007	2012 (est.)	2019 (est.)
Plastic	395	415	1,800	2,575	3,275
Glass	1,335	1,220	1,400	1,450	1,500
TOTAL	1,730	1,635	3,200	4,025	4,775

Source: Freedonia Group, 440-684-9600; www.freedoniagroup.com