



# » TOP 25 BEVERAGE PACKAGERS

Rank	Company Headquarters	2009 Revenues (in \$ millions)	No. of Plants	Chief Packaging Officer, Title	Selected Brands	Markets
1	<b>Anheuser-Busch InBev</b> Leuven, Belgium / St. Louis, Mo.	36,758.0	146	Claudio Braz Ferro, chief supply officer	Budweiser; Bud Light; Michelob; Stella Artois; Beck's; Boddington's; O'Doul's; Labatt; Leffe	1 2 3 4
2	<b>Coca-Cola Co. (The)</b> Atlanta, Ga.	30,990.0	156	Scott Vitters, dir, sustainable pkg, environment and water resources	Coca-Cola; Diet Coke; Sprite; Minute Maid; Vitaminwater; Hi-C; glacéau POWERade; Fanta; Dasani; Odwalla	1 2 3
3	<b>Nestlé SA</b> Vevey, Switzerland / Glendale, Calif.	25,336.4	456	Anne Roulin, global head of pkg and design	Perrier; Nescafe; Nestea; Poland Spring; Nestlé Pure Life; S.Pellegrino; Nesquik; Ice Mountain	2 3
4	<b>Kirin Holdings Co. Ltd.</b> Tokyo, Japan / Torrance, Calif.	19,629.7	9	Yoshikazu Arai, managing dir, Kirin Brewery Co.	Kirin; Ichiban; Kirin Cola Shock; Hyoketsu	1 2 4
5	<b>SABMiller plc</b> London, U.K.	18,020.0	133	Susanne Terham, mgr, process/product innovation	Miller Lite; Miller Genuine Draft; Molson Canadian; Pilsner Urquell; Coors Light; Icehouse; Leinenkugel's; Miller Chill; Grolsch	1 4
6	<b>Diageo plc</b> London, U.K. / Norwalk, Conn.	17,724.0	95	Ewan Andrew, VP of conversion, North America	Guinness; Harp; Baileys; J&B; Johnnie Walker; Smirnoff; Captain Morgan; Crown Royal; José Cuervo; Tanqueray	4
7	<b>PepsiCo Inc.</b> Purchase, N.Y.	15,995.8	66	Robert Lewis, VP, pkg and equipment development	Pepsi; Tropicana; Gatorade; Propel; Aquafina; Mountain Dew; SoBe; Naked; Sierra Mist	1 2 3
8	<b>Heineken N.V.</b> Amsterdam, The Netherlands / White Plains, N.Y.	14,701.0	119	Marc Gross, group supply chain dir	Heineken; Amstel; Primus; Murphy's; Star; Zywiec	1 4
9	<b>Carlsberg Breweries A/S</b> Copenhagen, Denmark	11,437.0	84	Kasper Madsen, VP, supply chain and procurement	Carlsberg; Tuborg; Tetley's; Kronenbourg; Grimbergen	1 2 3 4
10	<b>Pernod Ricard SA</b> Paris, France / White Plains, N.Y.	8,348.0	104	Dan Denisoff, SVP, ops (U.S.) and Jean-Pierre Savina, VP, industrial ops (outside U.S.)	Kahlúa; Chivas Regal; Malibu; Jameson; The Glenlivet; Beefeater; Absolut; Plymouth Gin; Martell; Jacob's Creek; Brancott; Perrier Jouët; Havana Club; Montana	2 4
11	<b>Kraft Foods Inc.</b> Northfield, Ill.	8,077.0	41	N/A	Capri Sun; Crystal Light; Kool-Aid Bursts; Tang	2
12	<b>Dr Pepper Snapple Group Inc.</b> Plano, Texas	5,531.0	23	Kendall Yorn, VP, pkg/eng	Schweppes; Dr Pepper; 7 UP; A&W; Canada Dry; Mott's; Snapple; Crush; Country Time; Clamato; Hawaiian Punch; Sunkist; Diet Rite	1 2 3
13	<b>Bacardi Ltd.</b> Pembroke, Bermuda / Miami, Fla.	5,335.0	27	Jon Grey, chief of global ops	Bacardi; Martini; Bombay Sapphire; Dewar's; Grey Goose; Cazadores; Eristoff	4
14	<b>Unilever PLC</b> London, U.K. / Englewood Cliffs, N.J.	4,749.3	N/A	Jay Gouliard, VP, global pkg	Lipton; Slim-Fast	2
15	<b>Constellation Brands Inc.</b> Fairport, N.Y.	4,723.0	43	Michael Othites, SVP, ops	Robert Mondavi; Banrock Station; Clos du Bois; SVEDKA Vodka; Black Velvet Canadian Whisky; Corona; Negra Modelo; St. Pauli Girl; Tsingtao	4
16	<b>Red Bull GmbH</b> Fuschl am See, Austria / Santa Monica, Calif.	4,189.0	N/A	N/A	Red Bull Energy Drink; Red Bull Sugarfree; Red Bull Cola; Red Bull Energy Shot; Red Bull Sugarfree Shot	1 2

1 – Soft Drinks

2 – Non-Carbonated Beverages

3 – Water

4 – Alcoholic Beverages

N/A – Not Available

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17	<b>Foster's Group Ltd.</b> Southbank, Victoria, Australia / Reston, Va.	4,166.0	33	N/A	Foster's; Carlton; Wolf Blass; Beringer	4
18	<b>Ito En</b> New York, N.Y.	3,697.9	N/A	N/A	Dr. Andrew Weil's brand; Oi Ocha; Ito En shot	2
19	<b>LVMH Moët Hennessy Louis Vuitton SA</b> Paris, France / New York, N.Y.	3,627.0	N/A	N/A	Belvedere; Dom Perignon; Hennessy; Krug; Moët & Chandon	4
20	<b>Groupe Danone</b> Paris, France / White Plains, N.Y.	3,410.0	84	Frederic Jouin, dir, global R&D fresh products/pkg	Aqua; Bonafont; Evian; Villa del Sur; Volvic	3
21	<b>Brown-Forman Corp.</b> Louisville, Ky.	3,192.0	15	Ed Mayrose, mgr of pkg eng	Jack Daniel's; Southern Comfort; Finlandia Vodka; Sonoma-Cutrer Vineyard; El Jimador; Fetzer; Korbel; Little Black Dress	4
22	<b>Molson Coors Brewing Co.</b> Denver, Colo.	3,032.0	11	Curtis Babb, dir, pkg innovation	Coors Light; Coors; Molson; Keystone; Killian's; Zima; Blue Moon; Carling; Cobra	4
23	<b>Fortune Brands Inc.</b> Deerfield, Ill.	2,469.6	21	Ian Gourlay, SVP, ops and supply chain, Beam Global Spirits & Wine	Jim Beam; Canadian Club; DeKuyper; Courvoisier; Maker's Mark; EFFEN; Sauza	4
24	<b>E. &amp; J. Gallo Winery</b> Modesto, Calif.	2,000.0	7	Joe Gallo, CEO	Gallo Family Vineyards; Mirassou; Louis M. Martini; Barefoot; Bella Sera; Redwood Creek; New Amsterdam gin	4
25	<b>Cott Corp.</b> Toronto, Ontario, Canada / Tampa, Fla.	1,596.7	21	Doug Poulos, dir, global quality	RC; Vintage; Vess; So Clear; Sainsbury Classic; Sam's American Choice; Ben Shaws; Stars & Stripes; Great Value; Safeway Select	1 2 3

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