

# TOP 25 CONVERTERS

2009 Rank	2008 Rank	2008 Sales (in millions)	Company Headquarters	Highest Ranking Officer	Plants in N.A.	Employees in N.A. (flex pkg only)	Markets
1	2	\$3,449.7*	<b>Sealed Air Corp.</b> Elmwood Park, N.J.	William Hickey, president/CEO	119	17,000+	1 2 3 4 5 7 8
2	1	\$3,153.1	<b>Bemis Flexible Packaging</b> Neenah, Wis.	Henry Theisen, president/CEO/director	33	7,722	1 2 3 4 5 6 8 9
3	4	\$2,450.0	<b>Alcan Packaging,</b> Div. of Rio Tinto Alcan Chicago, Ill.	Jean-Christophe Deslarzes, president/CEO	21+	3,500+	1 3 4
4	6	\$1,500.0	<b>Sigma Plastics Group</b> Lyndhurst, N.J.	Alfred Teo, chairman/CEO	32	5,500	1 2 3 4 5 6 7 8 9
5	7	\$1,300.0	<b>Pliant Corp.</b> Schaumburg, Ill.	Harold Bevis, president/CEO	18	2,900	1 2 3 4 5 7 8 9
6	5	\$1,200.0	<b>Printpack Inc.</b> Atlanta, Ga.	Dennis Love, president/CEO	23	4,220	1 2 4 5 6 7 8 9
7	9	\$781.7	<b>Exopack LLC</b> Spartanburg, S.C.	Jack Knott II, chairman/CEO	17	2,200	1 2 3 4 5 6 7 8 9
8	11	\$762.2	<b>AEP Industries Inc.</b> South Hackensack, N.J.	Brendan Barba, president/CEO/chairman	14	2,100	1 2 3 4 5 7 8 9
9	10	\$670.7	<b>Graphic Packaging Holding Co.</b> Marietta, Ga.	David Scheible, president/CEO	9	2,370*	1 2 3 4 5 6 7 8 9
10	14	\$525.0	<b>Hilex Poly Co. LLC</b> Hartsville, S.C.	Stanley Bikulege, president/CEO	9	1,215	7
11	8	\$481.0	<b>Packaging Dynamics Corp.</b> Chicago, Ill.	Roger Prevot, CEO	8	1,163	1 2 3 4 5 8
12	15	\$400.0*	<b>Bryce Corp.</b> Memphis, Tenn.	Thomas Bryce, chairman/CEO	5	1,100	1 2 5 6 7 8
13	20	\$384.4*	<b>Amcor Flexibles Group, Amcor Ltd.</b> Abbotsford, Victoria, Australia	Peter Brues, president, Amcor Americas	6	700*	1 2 3 4 5 6 8 9
14	n/a	\$369.0	<b>Winpak Ltd.</b> Winnipeg, Man., Canada	B.J. Berry, president/CEO	6	1,200	1 2 3 4 5 8
15	16	\$332.0	<b>Sonoco Products Co.</b> Hartsville, S.C.	Harris DeLoach, Jr., chairman/president/CEO; Rob Tiede, VP, Flexible Packaging	10	790	1 2 5 6 7
16	n/a	\$316.0	<b>Ampac Packaging LLC</b> Cincinnati, Ohio	John Baumann, president/CEO	12	1,400	1 2 3 4 5 6 7 8
17-19	17	\$300.0	<b>Applied Extrusion Technologies Inc.</b> (AET Films) New Castle, Del.	Thomas Mohr, president/CEO	2	750	1 2 3 4 5 6 7 8
17-19	12	\$300.0*	<b>Hood Packaging Corp.</b> Burlington, Ont., Canada / Madison, Miss.	John McCabe, president/COO	17	900	1 2 6 7 8 9
17-19	18	\$300.0	<b>Toray Plastics (America) Inc.</b> North Kingstown, R.I.	Rick Schloesser, president/CEO	2	705	1 2 3 4 5 6 7 8 9
20	n/a	\$215.0	<b>American Packaging Corp.</b> Rochester, N.Y.	Peter Schottland, president/CEO	3	550	1 2 3 4 5 7 8 9
21	24	\$190.0	<b>Coating Excellence International</b> Wrightstown, Wis.	Michael Nowak, president/CEO	1	450	1 4 5 6 7 8 9
22	23	\$155.0	<b>Shields Bag and Printing Co.</b> Yakima, Wash.	Pat Shields and Lisa Shields-Long, presidents	1	500	1 2 3 4 7 8 9
23	n/a	\$125.0	<b>SKC Inc.</b> Covington, Ga. / Seoul, South Korea	Ho Jin Kim, president/CEO	1	275	1 2 3 4 5 6
24	n/a	\$117.0	<b>Appleton Performance Packaging - Films, unit of Appleton Papers Inc.</b> Appleton, Wis.	M. Kathleen (Kathy) Bolhaus, VP/gen mgr, Performance Packaging	4	260	1 5 6 8
25	n/a	\$105.0	<b>Fortune Plastics Inc.</b> Old Saybrook, Conn.	Ed Gillespie, president/CEO	5	400	1 4 6 8 9

\*Flexible Packaging estimate, based on information from Hoover's Online database or in the company's financial records.

MARKETS: 1—Food; 2—Beverage; 3—Pharmaceutical; 4—Medical; 5—Personal Care; 6—Household Care; 7—Retail; 8—Industrial; 9—Agricultural